

BÜFA®-Bonding Paste 0410

ISO NPG Bonding Paste, unreinforced

Prod. No. 7400410

Product description BÜFA®-Bonding Paste 0410 is an unreinforced bonding paste in a surface-filling consistency. It is pre-accelerated and based on a slightly elasticised, unsaturated, isophthalic acid/neopentylglycol polyester resin dissolved in styrene.

Applications BÜFA®-Bonding Paste 0410 is specially suitable for bonding GR-UP laminates that require high chemical or hydrolytic resistance. It is also suitable for bonding GR-UP with components made of rigid PVC. Its suitability for bonding other materials should be tested prior to use.

BÜFA®-Bonding Paste 0410 can be worked by hand as well as with suitable metering equipment.

Specifications / technical data

Property	Test method	Value	Unit
Density at 20 °C	DIN 53 217/2	approx. 1.2	g/ml
Viscosity at 20 °C Brookfield RV/DV-II spl 95 rpm 5	ISO 2555	400,000 - 600,000	mPas
Styrene content		38 - 41	%
Flash point	DIN 53 213	+ 32	°C

Curing

Reactivity:
BÜFA methode in accordance with DIN 16 945 6.2.2.1
 (100 g Bonding Paste + 2 ml Butanox M-50)

20 - 30 °C	20 - 28 min
20 °C - Tmax	35 - 50 min
Tmax	140 - 170 °C

Gel time at 20 °C in a 100 g cup with 2 ml Butanox M-50: 20 - 28 min

Attention!

The information given above refers exclusively to the use of the catalysts named and the quantities specified. The use of different products or differing quantities may yield different results.

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Directions for use

When the bonding paste is mixed with the hardener by hand, the mixture should be poured into a second container after it has been intensively stirred. This ensures homogenous distribution of the peroxide.

Storage/Handling

This product must be stored cool in closed containers, protected from sunlight. Shelf-life is at least 3 months in unopened, original containers stored up to a temperature of 20 °C. Gel and curing times may change with increasing duration of storage.

Note: The Information given above is based on our current state of knowledge and experience. In view of the many factors that may influence working conditions and the application of our products, the user is not relieved from carrying out his own tests and experiments. No legally binding warranty of certain properties or suitability for a particular purpose can be derived from this information. It is the responsibility of the receiver or user of our products to observe proprietary rights as well as existing laws and regulations. The latest version of the corresponding EU Safety Data Sheet must also be observed.

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