

SIRESTER[®] FS 0993/AT/I

PRODUCT DATA
SHEET
RP/0993ATI/122011

Description

Unsaturated orthophthalic polyester resin, diluted in styrene, with medium reactivity and medium viscosity, thixotropic and preaccelerated.

Applications

SIRESTER FS 0993/AT/I is suitable for general purposes, with good mechanical properties.

Sales specification

| Property | Value | Unit | Method |
|-------------|-------|----------|-----------|
| Acid number | ≤ 30 | mg KOH/g | SIR 10231 |

Typical Properties

| Property | Value | Unit | Method |
|----------------------------------|---------------|---------|-----------|
| Appearance | turbid liquid | | SIR 10010 |
| Styrene content | 46 | % | SIR 10352 |
| Gel time at 25 °C ⁽¹⁾ | 17 | minutes | SIR 10267 |
| Thixotropic index | > 3,0 | | SIR 10215 |
| 2 rpm | > 1500 | mPa s | |
| 20 rpm | < 600 | mPa s | |
| Stability at 65 °C | 6 | days | SIR 10242 |

(1) Formulation: 100 g resin + 1,5 ml MEKP 50%

SIRESTER[®]: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

Mechanical properties of pure cured resin

| Property | Value | Unit | Method |
|---------------------|-------|------|-------------|
| Barcol hardness | 60 | | EN 59 |
| Flexural strength | 140 | MPa | EN 63 |
| E-Module, flexion | 3800 | MPa | EN 63 |
| Tensile strength | 80 | MPa | EN 61 |
| E-Module, tension | 3800 | MPa | EN 61 |
| Elongation at break | 2,5 | % | EN 61 |
| HDT | 75 | °C | EN ISO 75 A |

Mechanical properties reinforced resin (glass/resin 30/70)

| Property | Value | Unit | Method |
|-------------------|-------|------|--------|
| Flexural strength | 210 | MPa | EN 63 |
| E-Module, flexion | 7900 | MPa | EN 63 |
| Tensile strength | 100 | MPa | EN 61 |
| E-Module, tension | 8300 | MPa | EN 61 |

Supply Form

Product is available in a 225 Kg lined drum, 1000 Kg container or in bulk.

Storage stability

The product is stable for 3 months if stored in a stainless steel tank or lined drums (avoid glass fibre based containers or tin plated drums), at 20 °C temperature, in a dark/ventilated place. Keep away from iron and copper salts, organic and inorganic peroxides. Stirring the product before using is suggested.

Safety

The product is flammable and harmful.

Further information is provided in the relevant safety data sheet.

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