

# SIRESTER<sup>®</sup> ISN 0841/ATV/I

**PROVISIONAL DATA SHEET**  
RP/0841ATVI/102019

## Description

Unsaturated isophthalic polyester resin, with medium reactivity and medium viscosity, thixotropic and pre-accelerated, with catalyst indicator.

## Applications

SIRESTER ISN 0841/ATV/I is a general purpose material, particularly suitable in the ship-building and GFRP sectors: its low exothermic peak allows the production of thick layers in a single application.

## Sales specification

Property	Value	Unit	Method
Acid number	≤ 18	mg KOH/g	SIR 10231

## Typical Properties

Property	Value	Unit	Method
Appearance	Turbid blue		SIR 10010
Styrene content	44	%	SIR 10352
Thixotropic index	> 2,8		
- 2 rpm	> 1500	mPa s	SIR 10215
- 20 rpm	< 600	mPa s	
Gel time at 25 °C <sup>(1)</sup>	19	minutes	SIR 10267
Hardening time	28	minutes	SIR 10267
Exothermic peak	150	°C	SIR 10267
Stability at 65 °C	6	months	SIR 10242

(1) Formulation: 100 g resin + 1,50 ml MEKP-50

During long storage a slight increase of the gel time can occur: we suggest to adjust the amount of catalyst in order to obtain correct values.

SIRESTER<sup>®</sup>: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

**Mechanical properties of pure cured resin**

Property	Value	Unit	Method
Barcol hardness	45		EN 59
Flexural strength	125	MPa	EN 63
E-Module, flexion	4200	MPa	EN 63
Tensile strength	75	MPa	EN 61
E-Module, tension	4000	MPa	EN 61
Elongation at break	3,0	%	EN 61
HDT	85	°C	EN ISO 75 A

**Mechanical properties of glass fibre reinforced resin (glass/resin 30/70)**

Property	Value	Unit	Method
Flexural strength	210	MPa	EN 63
E-Module, flexion	9100	MPa	EN 63
Tensile strength	110	MPa	EN 61
E-Module, tension	9200	MPa	EN 61

**Supply Form**

Product is available in a 225 kg lined drum, 1000 kg container or in bulk.

**Storage stability**

The product is stable for 3 months if stored in lined steel drums or in stainless steel tankers at 20 °C, away from sources of light and free of iron or copper salts, organic and inorganic peroxides. A long period of storage can cause slight segregation of the solid part of the product: stirring the material before using is strictly suggested.

**Safety**

The product is flammable and harmful.

Further information is provided in the relevant safety data sheet.

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